

## INSTITUTE FOR AUTOPARTS &amp; HAND TOOLS TECHNOLOGY, LUDHIANA

<u>NDT SERVICES</u>		<u>PRICE LIST</u>		<u>w.e.f.</u> <u>13/01/2021</u>
<u>S. No.</u>	<u>JOB DESCRIPTION</u>	<u>Charges (Rs.)</u>		
1.	Magnetic particle testing			
	a) At IAHT	500	Per 235.71 cubic inch (Minimum bill Rs. 500/- up to 5 samples )	
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	10000	Up to 07 hrs.	
2.	Ultrasonic testing			
	a) At IAHT	500	Per 1357.71 cubic inch (Minimum bill Rs. 500/-)	
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	5000	Up to 04 hrs. / Rs. 3500 minimum bill	
		10000	Up to 7 hrs.	
3.	Dye Penetrant Testing			
	a) At IAHT	500	Per 155.00 Square inch (Minimum bill Rs. 500/-)	
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party). If Consumable arranged by the party	3,000	Up to 02 hours / Rs. 3000/- minimum bill	
		6,000	Up to 07 hrs.	
c) If Consumable arranged by the IAHT.	10,000	Up to 7 hrs.		
4.	Portable Hardness Testing			
	a) At IAHT	500	Per sample (Minimum bill Rs. 500/-)	
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	3500	Up to 02 hours/Rs.2,500 minimum bill	
		5000	Up to 04 hrs.	
8000		Up to 7 hrs.		
5.	Radiography (X-Ray) up to 45mm (Ferrous) 150mm Al. Analysis.	800	Per exposure (Minimum bill Rs. 800/-)	
6.	Consultancy charges for ASNT Level-II; RT, PT, MT, ET, UT, LT	10,000	Per Case	
7.	Introductory training on RT, PT, MT, ET, UT, LT.	7500 + GST	Per method per candidate (minimum batch of 05)	

**NOTE:**

- Complex configuration to be determined on the basis of shape, size & mass and shall be used for any extra charges of NDT.
- Taxes as applicable