

Institute For Auto Parts and Hand Tools Technology, Ludhiana

Rate List of Institute Services (w.e.f 15/05/2022)

S. No.	Job Description	Charges (Rs.)	Remarks
Tool Room Services			
1.	Lathe Machines	115	Per Hour
2.	Radial Drill	115	Per Hour
3.	Vertical Milling Machine MITR	115	Per Hour
4.	HMT – Surface Grinder	115	Per Hour
5.	CNC vertical milling machine	460	Per Hour
6.	CNC wire cut machine (Submerged type, 5 Axis)	690	Per Hour
7.	CNC turn –O- Mill (3 Axis, Mori Seiki)	460	Per Hour
8.	Cylindrical Grinding	115	Per Hour
9.	Shaper machining	115	Per Hour
10.	CNC Turn O-Mill (4 Axis)	805	Per Hour
11.	CNC EDM (Electrode)	81	Per Hour
12.	Power Hack saw	100	Per Hour

Rejection limit 1%

Note:

1. In case of complex geometry, the price will quote on case-to-case basis.
2. In special cases tooling has to be provided by the customer on returnable basis and tooling wear for the development has to be beard by the customer.
3. Min. Development charges for the simple component is RS 10,000/. Or Quote basis as per case.
4. If the development failed then the charges will be beard equally by the customer and IAHT
5. Taxes as applicable.