

Institute For Auto Parts and Hand Tools Technology, Ludhiana

Rate List of Institute Services

S No.	Job Description	Charges (Rs.)	Remarks
Non-Destructive Testing Lab.			
1.	Magnetic Particle Testing		
	a) At IAHT	580	Per 235.71 cubic inch (Minimum bill Rs. 600/- up to 5 samples)
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	11500	Up to 07 hrs.
2.	Ultrasonic Testing		
	a) At IAHT	580	Per 1357.71 cubic inch (Minimum bill Rs. 600/-)
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	5750	Up to 04 hrs. / Rs. 4000 minimum bill
		11500	Up to 7 hrs.
3.	Dye Penetrant Testing		
	a) At IAHT	580	Per 155.00 Square inch (Minimum bill Rs. 600/-)
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party). If Consumable arranged by the party	3450	Up to 02 hours / Rs. 3450/- minimum bill
		6900	Up to 07 hrs.
	c) If Consumable arranged by the IAHT.	11500	Up to 7 hrs.
4.	Portable Hardness Testing		
	a) At IAHT	580	Per sample (Minimum bill Rs. 600/-)
	b) On site (To & Fro vehicle arrangement / charges has to be arranged by the party).	4025	Up to 02 hours/Rs.2,900 minimum bill
		5750	Up to 04 hrs.
		9200	Up to 7 hrs.
5.	Radiography (X-Ray) up to 45mm (Ferrous) 150mm Al. Analysis.	920	Per exposure (Minimum bill Rs. 1000/-)
6.	Consultancy charges for ASNT Level-II; RT, PT, MT, ET, UT, LT	11500	Per Case
7.	Introductory training on RT, PT, MT, ET, UT, LT.	8850	Per method per candidate (Minimum batch of 05)

Note:

1. Complex configuration to be determined on the basis of shape, size & mass and shall be used for any extra charges of NDT.
2. Taxes as applicable